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		FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
APPLICATION NO.	FILING DATE		81868.0025	4482
09/778,270	02/06/2001	Eiji Mayumi	81808.0023	2
20021	590 05/21/2002 ARTSON L.L.P.		EXAMINER	
500 S. GRAND	ANTSON E.E.I.		PEREZ, GUILLERMO	
SUITE 1900 LOS ANGELES, CA 90071-2611			ART UNIT	PAPER NUMBER
			2834	
•			DATE MAILED: 05/21/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

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<i>y</i>		Application No.	plicant(s)	
•		09/778,270	MAYUMI, EIJI	
	Office Action Summary	Examiner	Art Unit	
		Guillermo Perez	2834	
Period for	• •			
THE M - Extension after S - If the s - If NO - Failur - Any re	DRTENED STATUTORY PERIOD FOR REPLANILING DATE OF THIS COMMUNICATION.  Sions of time may be available under the provisions of 37 CFR 1.15 (b) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a repperiod for reply is specified above, the maximum statutory period to reply within the set or extended period for reply will, by statuted ply received by the Office later than three months after the mailing digital patent term adjustment. See 37 CFR 1.704(b).	I36(a). In no event, however, may be within the statutory minimum o will apply and will expire SIX (6) are cause the application to become	y a reply be timely filed  f thirty (30) days will be considered timely.  MONTHS from the mailing date of this communication.  Be ABANDONED (35 U.S.C. § 133).	
1)⊠	Responsive to communication(s) filed on <u>07</u>	<u> March 2002</u> .		
2a) <u></u> ☐	This action is <b>FINAL</b> . 2b)⊠ TI	nis action is non-final.		
3)□ Dispositi	Since this application is in condition for allow closed in accordance with the practice under on of Claims	rance except for formal Ex parte Quayle, 1935	matters, prosecution as to the merits is 5 C.D. 11, 453 O.G. 213.	
4)⊠	Claim(s) 1-6 is/are pending in the application	•		
	4a) Of the above claim(s) is/are withdra			
	Claim(s) is/are allowed.			
6)⊠	Claim(s) 1-6 is/are rejected.			
•	Claim(s) is/are objected to.			
	Claim(s) are subject to restriction and/	or election requirement		
•	ion Papers			
9)[	The specification is objected to by the Examin	er.		
10)	The drawing(s) filed on is/are: a)☐ acc	epted or b) objected to	by the Examiner.	
	Applicant may not request that any objection to	the drawing(s) be held in a	abeyance. See 37 CFR 1.85(a).	
11)[	The proposed drawing correction filed on	is: a)□ approved b)	disapproved by the Examiner.	
	If approved, corrected drawings are required in r	eply to this Office action.		
12)[	The oath or declaration is objected to by the E	xaminer.		
Priority	under 35 U.S.C. §§ 119 and 120			
13)	Acknowledgment is made of a claim for forei	gn priority under 35 U.S	S.C. § 119(a)-(d) or (f).	
	)			
- ,	1. Certified copies of the priority docume	nts have been received	l.	
	2. Certified copies of the priority docume			
*	Copies of the certified copies of the prapplication from the International Esee the attached detailed Office action for a limit	iority documents have l Bureau (PCT Rule 17.2	been received in this National Stage (a)).	
	Acknowledgment is made of a claim for dome			).
	a) The translation of the foreign language packnowledgment is made of a claim for dome	provisional application h	nas been received.	
Attachme		F 7		
1) Not 2) Not	ice of References Cited (PTO-892) lice of Draftsperson's Patent Drawing Review (PTO-948) ormation Disclosure Statement(s) (PTO-1449) Paper No(s	5) 🔲 No	erview Summary (PTO-413) Paper No(s)  iice of Informal Patent Application (PTO-152) er:	

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
  - Claims 1-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hanazumi et al. in view of Takehara (U. S. Pat. 6,163,952).

Hanazumi et al. disclose a motor defining an axial direction, the motor comprising:

a plurality of core pairs (33A-B, 34A-B), each of the core pairs consisting of an inner core (34A-B) and an outer core (33A-B), arranged next to each other along the axial direction such that the inner cores (34A-B) are in contact with each other a coil (31A-B) wound around each of the core pairs (33A-B, 34A-B) and a case (41) formed from a magnetic material that covers the coils (31A-B) wherein the case (41) is fixed to at least the inner cores (34A-B) to form two independent magnetic circuits formed by the inner cores (34A-B), the case (41) and the outer cores (33A-B).

Hanazumi et al. disclose that each of the inner cores (34A-B) and each of the outer cores (33A-B) has teeth-like poles (36A-D), the teeth-like poles (36B-C) on the inner cores (34A-B) and the teeth-like poles (36A,D) on the outer cores (33A-B) are alternately disposed to face a rotor magnet of a rotor (39) that is disposed inside the plurality of core pairs (33A-B, 34A-B) and the case (41) is commonly affixed to outer



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circumference sections of the inner cores (34A-B) and outer cores (33A-B) that form the plurality of core pairs (33A-B, 34A-B). Hanazumi et al. disclose that the case (41) is formed from a curled thin plate.

Hanazumi et al. disclose that connection terminals to supply current to the coils (31A-B) connected to the inner cores (34A-B) and the outer cores (33A-B), wherein the case (6A) has an arc-shape to leave an opening for the connection terminals (1D).

However, Hanazumi et al. do not disclose that the arc-shaped case has end sections, and the case and the inner cores are welded at welding spots at the end sections of the arc-shaped case and at a midpoint in the circumferential direction between the end sections of the arc-shaped case. Hanazumi et al. do not disclose that the case is welded to the outer cores.

Takehara discloses that the arc-shaped case (2) has end sections, and the case (2) and the inner cores (3) are welded at welding spots at the end sections of the arc-shaped case (2) and at a midpoint in the circumferential direction between the end sections of the arc-shaped case (2). Takehara's invention has the purpose of simplifying the manufacturing of the motor.

It would have been obvious at the time the invention was made to modify the motor of Hanazumi et al. and provide it with welding configuration disclosed by Takehara for the purpose of simplifying the manufacturing of the motor.

Referring to claims 1-6, no patentable weight has been given to the method of manufacturing limitations (i. e. "welding") since "even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the

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product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." *In re Thorpe,* 777 F.2d 695, 698, 227 USPQ 964, 966 (Fed. Cir. 1985)

## Response to Arguments

Applicant's arguments with respect to claims 1-6 have been considered but are moot in view of the new ground(s) of rejection.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Guillermo Perez whose telephone number is (703) 306-5443. The examiner can normally be reached on Monday through Thursday and alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nestor Ramirez can be reached on (703) 308 1371. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305 3432 for regular communications and (703) 305 3432 for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308 0956.

NESTOR RAMIREZ C

Guillermo Perez May 17, 2002 SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2800